Style Line®
Series
V250
Vinyl Windows
Architectural Manual
Instructions on how to use this manual:

This document has been designed for easy navigation and to quickly click to the section you need. Here's some important tips on using this document:

- Any item printed in red, will click through to the corresponding item.

- Click to any item in the Table of Contents on page 3. Click on the Milgard logo at the top of any page to return to the Table of Contents - FULL MANUAL ONLY.

- From each section's Quick Links page, click to any Drawing listed.

- From any Drawing page, click the “Go Back to Quick Links” box on the bottom right of the page to return to the list of drawings.

- Click on the links on the bottom of the page to go to Revit, SketchUp . PDF and .DWG files. Please note that you must have internet access for these links and you will be re-directed to the Milgard site.

- This document can also be navigated from Adobe Acrobat Bookmarks.

Revit, SketchUp, .PDF and .DWG files can be accessed at milgard.com or clicking here: Technical Resources
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About Style Line® Series | V250

The Style Line series vinyl (PVC) window blends the energy efficiency and low maintenance of vinyl with the clean lines and low profile appearance of an aluminum window.

The result is a window with maximum glass area. Available in white, tan, and adobe (select regions), as well as premium painted exteriors. The windows will maintain their color and shape and can be constructed to your exact size specifications, subject to review.

**COMPONENTS**

**Frame**
Frame components are made from high performance polyvinyl chloride, available in white or tan, with adobe available in select regions or premium painted upgrade window frames. The Style Line series is designed to offer a low profile appearance, ideal for contemporary homes or whenever maximum glazing area is desired. Mitered corners are precision welded resulting in an air and water tight seal.

Standard frame depth is 2-7/8", ideal for both new construction and or use as a replacement window.

**Nail-On Fin**
A 1-1/16" pre-punched nail flange extends around the perimeter frame, securing the window in rough openings and acting as a part of the flashing system. The nailing fin may be removed as needed for particular block frame applications. Fin setbacks are available in 1-3/8" from outside of frame; also in 1" for our SW locations using 3 coat stucco applications (not available at all locations).

**Weep System**
Hollow sill construction and offset weep holes that release any accumulated moisture from track and help prevent blow back, or water seeping to the interior caused by a combination of wind and rain.

**Glazing Material**
AAMA approved glazing tape adheres glass to the fixed panel frame which seals and cushions the glass. Rigid vinyl setting blocks are used to support the unit above the sill, preventing glass slippage. Extruded vinyl glazing (snap-in) bead is applied around the exterior edge.

Glass insulating dual glazed panes, 3/4" in overall thickness (1" overall on picture frame), are butyl sealed for energy efficiency. Specialty glass options are available upon request.

**Vent Panel**
The vent panel has an “L” shaped lip that fully interlocks with the vertical meeting rail, adding security and preventing air and water penetration. Its roller assembly rides on a monorail track for easy operation and durability. This raised track in the frame sill helps keep the vent panel free from interference by foreign particles that may collect in the sill.
Weatherstripping
Silicone-treated water-repellent polypropylene fin seal weatherstripping provides a durable, weather tight seal. This weatherstripping is installed in an integral, continuous keyway around three sides of the vent panel and interlock.

Roller Assembly
Self-lubricating, wear resistant, dual nylon rollers provide flexible, free-wheeling, smooth and silent operation. The adjustable rollers are engineered for reduction of friction and elimination of torque on the vent frame.

Locking Assembly
A Positive Action™ lock mechanism provides security and a tighter seal. The lock engages when the window is closed.

Screen
Screen frames are cambered aluminum, reinforced with rigid plastic corner clips. Screens come standard with matching frame color.

The fiberglass charcoal screen mesh is strong, durable and easy to replace. Two plastic pulls located on the screen allow you to install from inside or outside of house.

Energy Packages
Milgard adheres to ENERGY STAR® v6 requirements to meet or exceed U-Factor and Solar Heat Gain Coefficient (SHGC) criteria for all ENERGY STAR® zones.

Milgard also offers high energy performance options for the ultimate in energy efficiency. Energy efficient windows could include one or more of the following features based on your climate.

- SunCoat® or SunCoatMAX®
- EdgeGardMAX®
- Argon
- 4th Surface

For more details on Milgard Energy Efficient packages, visit www.milgard.com/learn/energy-efficiency/energy-efficient-components

To check the energy performance of all Milgard windows and doors, use our Energy Calculator at:

milgard.com/energy-calculator

OPTIONS

Grids
Available in 5/8” flat. Color-matched to frame.

1-1/16” sculptured grid available in select markets – check with your Milgard representative.

Glass
Refer to glass section. Many more options are available. Please check with your Milgard Representative.

Caution: The use of petroleum based fuels or solvents as release agents in stucco wall installations or glass cleaning will chemically attack materials used in seals and other components, and voids the Milgard Warranty. The use of wax based release agents is recommended.

Expanding foam for insulation purposes should not be used.
Window Hardware

Single Hung and Horizontal Slider

Positive Action™ Lock – Closes and locks window securely in one action.

Casement and Awning

Standard Handle with Sash Lock
Exterior Finishes

**Standard** - Matching interior

- White
- Tan
- Adobe (available in select regions)

**Painted** - White interior only

- Bronze
- Espresso
- Classic Brown
- Silver
- Fog
- Sand
- Ivory
Warranty

We have a dedication to quality and build our windows to last. With Style Line® Series, you’re covered for as long as you own your home with our Lifetime Limited Warranty. Full Lifetime Warranty also available as an optional upgrade for a fee and must be selected at time of purchase.

For complete warranty details, visit milgard.com/warranty.

Why Milgard?

Quality

Milgard offers award-winning windows and patio doors built for long-lasting comfort. For over 50 years, industry experts have consistently recognized Milgard as a trusted brand. By producing our vinyl and fiberglass frame materials in-house, we can more closely monitor for quality control. Milgard windows and patio doors stand up, while standing out.

Experience

Since 1962, Milgard Windows & Doors has designed and assembled superior, top quality windows and patio doors. Milgard engineers are known for their industry-leading designs using patented technologies. Whatever your project calls for, Milgard has the right product that can beautifully reflect your vision. From new construction to home remodeling, all Milgard windows and doors are custom made to your exact specifications.

Service

We serve the Western U.S. and Canada with a dozen full-service facilities and customer care centers. Our belief is that by being close to our customers, we can provide them better service.
Awning Window

The Style Line® Series vinyl (PVC) Awning window blends the energy efficiency and low maintenance of vinyl with clean lines and a narrow profile.

The result is a window with maximum glass area. Available in white, tan, and adobe (select regions), as well as premium painted exteriors. The windows will maintain their color and shape and can be constructed to your exact size specifications.

Please also see:

Components
Options
Hardware
Painted Exterior Finishes
Lifetime Limited Warranty
### Awning Window

#### Configurations

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<th>Window Type</th>
<th>Minimum Size</th>
<th>Maximum Size</th>
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<td>Max 4\text{3}&quot;</td>
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<td>Max 4\text{8}&quot;</td>
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<td>Min 1\text{3}&quot;</td>
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<tr>
<td>Fixed Awning</td>
<td>Min 1\text{1}&quot;</td>
<td>Max 4\text{3}&quot;</td>
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#### Available Frame Styles

- 1-3/8" Fin Setback
- 1" Fin Setback with J-channel
- 1" Fin Setback with Stucco Key
- 1-1/2" Contour Z-bar
- Block Frame (no fin)

---

**NOTE:** For engineering approval contact your Milgard representative for any configuration over 40 square feet. Each Milgard Manufacturing plant reserves the right to alter or change sizes and configurations according to location capabilities. Ask your Milgard rep about specialty applications. Windows over 40 square feet shipped open for field glazing. Varies by location.

*Not all frame styles available at all Milgard locations. Contact your Milgard Representative for more information.*
Drawings - Quick Links

Awning Window

12—Full Awning - 1-3/8” Fin Setback
13—Bottom Awning - 1-3/8” Fin Setback
14—Double Awning - 1-3/8” Fin Setback
15—Full Awning - 1” Fin Setback with 3/4” flat J-channel
16—Double Awning - 1” Fin Setback with 3/4” flat J-channel
17—Full Awning - 1” Fin Setback with stucco key
18—Double Awning - 1” Fin Setback with stucco key
19—Awning - 1-3/8” Fin Setback with stucco key
20—Full Awning - 1-1/2” Contour Z-bar
21—Double Awning - 1-1/2” Contour Z-bar

Revit, SketchUp, .PDF and .DWG files can be accessed at milgard.com/professionals/technical-resources
Awning Window
Full Awning - 1-3/8” Fin Setback

Awning Window — 12
Awning Window
Bottom Awning - 1-3/8” Fin Setback

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Awning Window
Double Awning - 1-3/8” Fin Setback

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DOUBLE AWNING
SERIES 6410

HEAD & SILL

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Awning Window
Full Awning - 1" Fin Setback with 3/4" flat J-channel

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Go back to Quick Links
Awning Window
Double Awning - 1” Fin Setback with 3/4” flat J-channel

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Awning Window
Full Awning - 1” Fin Setback with stucco key

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Awning
Series 6430

HEAD & SILL

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Awning Window

Double Awning - 1" Fin Setback with stucco key

Head & Sill

Double Awning
Series 6430

Jamb

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Awning Window

Awning - 1-3/8” Fin Setback with stucco key

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Go back to Quick Links
Awning Window
Full Awning - 1-1/2” Contour Z-bar

HEAD & SILL

JAMBS

Revit, SketchUp, .PDF and .DWG files can be accessed at milgard.com/professionals/technical-resources
Awning Window

Double Awning - 1-1/2” Contour Z-bar

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DOUBLE AWNING
SERIES 6470

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Casement Window

The Style Line® Series vinyl (PVC) Casement window blends the energy efficiency and low maintenance of vinyl with clean lines and a narrow profile.

The result is a window with maximum glass area. Available in white, tan, and adobe (select regions), as well as premium painted exteriors. The windows will maintain their color and shape and can be constructed to your exact size specifications.

Please also see:

Components
Options
Hardware
Painted Exterior Finishes
Lifetime Limited Warranty
Casement Window

Configurations

Minimum/Maximum Sizes

**Full Casement**
- Min 1\(^{6}/2^{0}\)  
- Max 3\(^{6}/6^{0}\)

**Single Casement**
- Min 3\(^{0}/2^{0}\)  
- Max 8\(^{0}/5^{0}\)

**Fixed Casement**
- Min 1\(^{6}/2^{0}\)  
- Max 3\(^{6}/6^{0}\)

**Double Casement**
- Min 3\(^{0}/2^{0}\)  
- Max 6\(^{0}/6^{0}\)

**Double Bottom Casement**
- Min 3\(^{3}/3^{0}\)  
- Max 6\(^{0}/7^{0}\)

**Double Casement Picture**
- Min 4\(^{3}/3^{0}\)  
- Max 10\(^{0}/6^{0}\)

Available Frame Styles

- 1-3/8” Fin Setback
- 1” Fin Setback with J-channel
- 1” Fin Setback with Stucco Key
- 1-1/2” Contour Z-bar
- 1-1/2” Flat Z-bar
- Block Frame (no fin)

**NOTE:** For engineering approval contact your Milgard representative for any configuration over 40 square feet. Each Milgard Manufacturing plant reserves the right to alter or change sizes and configurations according to location capabilities. Ask your Milgard rep about specialty applications. Windows over 40 square feet shipped open for field glazing. Varies by location.

Not all frame styles available at all Milgard locations. Contact your Milgard Representative for more information.
Casement Window

25—Full Casement - 1-3/8” Fin Setback
26—Single Casement - 1-3/8” Fin Setback
27—Double Casement - 1-3/8” Fin Setback
28—Bottom Casement - 1-3/8” Fin Setback
29—Double Bottom Casement - 1-3/8” Fin Setback
30—Double Top Casement - 1-3/8” Fin Setback
31—Double Top Casement, 2 Lites Below - 1-3/8” Fin Setback
32—Full Casement - 1” Fin Setback, 3/4” Flat J-channel
33—Double Casement - 1” Fin Setback, 3/4” Flat J-channel
34—Full Casement - 1” Fin Setback, with Stucco Key
35—Single Casement - 1” Fin Setback, with Stucco Key
36—Full Casement - 1-3/8” Fin Setback, with Stucco Key
37—Double Casement - 1” Fin Setback, with Stucco Key
38—Full Casement - 1-1/2” Contour Z-bar
39—Double Casement - 1-1/2” Contour Z-bar
40—Single Casement - 1-1/2” Z-bar

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Casement Window

Full Casement - 1-3/8” Fin Setback

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HEAD & SILL

JAMBS

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Casement Window

Single Casement - 1-3/8” Fin Setback

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CASEMENT
SERIES 6510

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Casement Window

Double Casement - 1-3/8” Fin Setback

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Casement Window

Bottom Casement - 1-3/8” Fin Setback

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Casement Window

Double Bottom Casement - 1-3/8” Fin Setback

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Casement Window
Double Top Casement - 1-3/8” Fin Setback

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Go back to Quick Links
Casement Window
Double Top Casement, 2 Lites Below - 1-3/8" Fin Setback

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Go back to Quick Links
Casement Window
Full Casement - 1" Fin Setback, 3/4" Flat J-channel

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CASEMENT
SERIES 6530J

HEAD & SILL

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Go back to Quick Links
Casement Window

Double Casement - 1" Fin Setback, 3/4" Flat J-channel

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Casement Window
Full Casement - 1” Fin Setback, with Stucco Key

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Casement Window
Single Casement - 1” Fin Setback, with Stucco Key
Casement Window

Full Casement - 1-3/8” Fin Setback, with Stucco Key

CAD File Scale View File Name Units Revision
NTS Horizontal & Vertical StyleLine_6511_FC_1.375in_stucco Inch 6/2015

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Go back to Quick Links
Casement Window
Double Casement - 1” Fin Setback, with Stucco Key

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DOUBLE CASEMENT
SERIES 6530

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Casement Window
Full Casement - 1-1/2" Contour Z-bar

HEAD & SILL

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Casement Window
Double Casement - 1-1/2” Contour Z-bar

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DOUBLE CASEMENT
SERIES 6570

HEAD & SILL

JAMBS

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Casement Window
Single Casement - 1-1/2" Z-bar

CAD File Scale
View
File Name
Units

More Technical Documents can be found at milgard.com/professionals
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Horizontal Sliding Window

The Style Line® Series vinyl (PVC) Horizontal Sliding window blends the energy efficiency and low maintenance of vinyl with clean lines and a narrow profile.

The result is a window with maximum glass area. Available in white, tan, and adobe (select regions), as well as premium painted exteriors. The windows will maintain their color and shape and can be constructed to your exact size specifications.

Please also see:

Components
Options
Hardware
Painted Exterior Finishes
Lifetime Limited Warranty
**Horizontal Sliding Window**

**Configurations**

- **Half Vent**
  - Min 2’0”
  - Max 6’0”

- **Half Vent above**
  - Min 2’0”
  - Max 6’0”

- **Half Vent below**
  - Min 2’0”
  - Max 6’0”

- **Single Vent**
  - Min 2’0”
  - Max 8’0”

- **Double Vent**
  - Min 3’0”
  - Max 10’0”

- **Double Vent below**
  - Min 4’0”
  - Max 8’0”

- **Double Vent above**
  - Min 4’0”
  - Max 8’0”

Minimum egress for half-vent is 4’3”.
Minimum egress for double-vent is 6’3” with a 24” vent.

**Available Frame Styles**

- 1-3/8” Fin Setback
- 1” Fin Setback with J-channel
- 1” Fin Setback with Stucco Key
- 1-1/2” Contour Z-bar
- 1-1/2” Flat Z-bar
- Block Frame (no fin)

*NOTE: For engineering approval contact your Milgard representative for any configuration over 40 square feet. Each Milgard Manufacturing plant reserves the right to alter or change sizes and configurations according to location capabilities. Ask your Milgard rep about specialty applications. Windows over 40 square feet shipped open for field glazing. Varies by location.*

*Not all frame styles available at all Milgard locations. Contact your Milgard Representative for more information.*
Drawings - Quick Links

**Horizontal Sliding Window**

44—1-3/8” Fin Setback
45—1-3/8” Fin Setback with stucco key
46—1” Fin Setback with J-channel
47—1” Fin Setback with Stucco Key
48—1-1/2” Contour Z-bar
49—1-1/2” Flat Z-bar
50—Block Frame with Sloped Sill Adapter
51—Half Vent Above - 1-3/8” Fin Setback
52—Half Vent Above 2 Lites - 1-3/8” Fin Setback

**Double Vent Horizontal Sliding Window**

53—1” Fin Setback

Revit, SketchUp, .PDF and .DWG files can be accessed at [milgard.com/professionals/technical-resources](milgard.com/professionals/technical-resources)
## Horizontal Sliding Window

### 1-3/8” Fin Setback

**CAD File Scale**
- Horizontal & Vertical

**View**
- NTS

**File Name**
- 6110-01HS

**Units**
- Inch

---

**HEAD & SILL**

**JAMBS**

---

Revit, SketchUp, .PDF and .DWG files can be accessed at [milgard.com/professionals/technical-resources](http://milgard.com/professionals/technical-resources)
Horizontal Sliding Window
1-3/8” Fin Setback with stucco key

Revit, SketchUp, .PDF and .DWG files can be accessed at milgard.com/professionals/technical-resources
Horizontal Sliding Window
1” Fin Setback with J-channel

<table>
<thead>
<tr>
<th>CAD File Scale</th>
<th>View</th>
<th>File Name</th>
<th>Units</th>
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<td>NTS</td>
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<td>6130J-01HS</td>
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</table>

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HEAD & SILL

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Horizontal Sliding Window

1” Fin Setback with Stucco Key

CAD File Scale | View | File Name | Units
---|---|---|---
NTS | Horizontal & Vertical | 6130-01HS | Inch

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HORIZONTAL SLIDER
SERIES 6130

HEAD & SILL

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Go back to Quick Links
Horizontal Sliding Window

1-1/2” Contour Z-bar

<table>
<thead>
<tr>
<th>CAD File Scale</th>
<th>View</th>
<th>File Name</th>
<th>Units</th>
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</table>

More Technical Documents can be found at milgard.com/professionals
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Horizontal Sliding Window

1-1/2” Flat Z-bar

<table>
<thead>
<tr>
<th>CAD File Scale</th>
<th>View</th>
<th>File Name</th>
<th>Units</th>
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</table>

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Revit, SketchUp, .PDF and .DWG files can be accessed at milgard.com/professionals/technical-resources
Horizontal Sliding Window
Block Frame with Sloped Sill Adapter

<table>
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<th>CAD File Scale</th>
<th>View</th>
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<th>Units</th>
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</table>

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HORIZONTAL SLIDER
SERIES 6110

Revit, SketchUp, .PDF and .DWG files can be accessed at milgard.com/professionals/technical-resources
Horizontal Sliding Window
Half Vent Above - 1-3/8” Fin Setback

<table>
<thead>
<tr>
<th>CAD File Scale</th>
<th>View</th>
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</table>

More Technical Documents can be found at milgard.com/professionals
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Horizontal Sliding Window
Half Vent Above 2 Lites - 1-3/8” Fin Setback

<table>
<thead>
<tr>
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<th>View</th>
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</table>

Half Vent
SERIES 6110

HEAD & SILL

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© Milgard Manufacturing, LLC
Double Vent Horizontal Sliding Window
1” Fin Setback

DOUBLE VENT HORIZONTAL SLIDER
SERIES 6130

HEAD & SILL

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Revit, SketchUp, .PDF and .DWG files can be accessed at milgard.com/professionals/technical-resources

Go back to Quick Links
The Style Line® Series vinyl (PVC) Picture window blends the energy efficiency and low maintenance of vinyl with clean lines and a narrow profile.

The result is a window with maximum glass area. Available in white, tan, and adobe (select regions), as well as premium painted exteriors. The windows will maintain their color and shape and can be constructed to your exact size specifications.

Please also see:

- Components
- Options
- Hardware
- Painted Exterior Finishes
- Lifetime Limited Warranty
Picture and Radius Window Configurations

Minimum/Maximum Sizes

<table>
<thead>
<tr>
<th>Window Type</th>
<th>Min</th>
<th>Max</th>
</tr>
</thead>
<tbody>
<tr>
<td>Picture Window</td>
<td>111(^0)</td>
<td>86(^0)</td>
</tr>
<tr>
<td>Octagon</td>
<td>333(^0)</td>
<td>666(^0)</td>
</tr>
<tr>
<td>Half Round</td>
<td>221(^3)</td>
<td>86(^4)</td>
</tr>
<tr>
<td>Quarter Round</td>
<td>111(^3)</td>
<td>555(^0)</td>
</tr>
<tr>
<td>Full Round</td>
<td>262(^6)</td>
<td>555(^0)</td>
</tr>
<tr>
<td>Arch Tops</td>
<td>48 sq ft</td>
<td>86(^6)</td>
</tr>
</tbody>
</table>

Must specify leg height and center height (minimum 6" leg height)

Available Frame Styles

- 1-3/8” Fin Setback
- 1” Fin Setback with J-channel
- 1” Fin Setback with Stucco Key

NOTE: For engineering approval contact your Milgard representative for any configuration over 40 square feet. Each Milgard Manufacturing plant reserves the right to alter or change sizes and configurations according to location capabilities. Ask your Milgard rep about specialty applications. Windows over 40 square feet shipped open for field glazing. Varies by location.

Not all frame styles available at all Milgard locations. Contact your Milgard Representative for more information.
Drawings - Quick Links

<table>
<thead>
<tr>
<th>Picture/Radius Window</th>
</tr>
</thead>
<tbody>
<tr>
<td>57—1-3/8” Fin Setback - Slider Frame</td>
</tr>
<tr>
<td>58—1” Fin Setback with J-channel - Slider Frame</td>
</tr>
<tr>
<td>59—1” Fin Setback with Stucco Key - Slider Frame</td>
</tr>
<tr>
<td>60—1-3/8” Fin Setback with Stucco Key - Step Frame</td>
</tr>
<tr>
<td>61—1-3/8” Fin Setback - Step Frame</td>
</tr>
<tr>
<td>62—1” Fin Setback with J-channel - Step Frame</td>
</tr>
<tr>
<td>63—1” Fin Setback with Stucco Key - Step Frame</td>
</tr>
<tr>
<td>64—1-3/8” Fin Setback - Casement Frame</td>
</tr>
<tr>
<td>65—1-1/2” Contour Z-bar - Slider Frame</td>
</tr>
<tr>
<td>66—1-1/2” Flat Z-bar - Slider Frame</td>
</tr>
</tbody>
</table>

Revit, SketchUp, .PDF and .DWG files can be accessed at [milgard.com/professionals/technical-resources](milgard.com/professionals/technical-resources)
Picture/Radius Window
1-3/8” Fin Setback - Slider Frame

<table>
<thead>
<tr>
<th>CAD File Scale</th>
<th>View</th>
<th>File Name</th>
<th>Units</th>
</tr>
</thead>
<tbody>
<tr>
<td>NTS</td>
<td>Horizontal &amp; Vertical</td>
<td>6310-01</td>
<td>Inch</td>
</tr>
</tbody>
</table>

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PICTURE WINDOW
SERIES 6310

HEAD & SILL

JAMBS

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Picture/Radius Window
1” Fin Setback with J-channel - Slider Frame

CAD File Scale
NTS

View
Horizontal & Vertical

File Name
6331J-01

Units
Inch

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PICTURE WINDOW
SERIES 6331J

HEAD & SILL

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Go back to Quick Links
Picture/Radius Window
1” Fin Setback with Stucco Key - Slider Frame

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PICTURE WINDOW
SERIES 6331

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Picture/Radius Window

1-3/8” Fin Setback with Stucco Key - Step Frame

PICTURE WINDOW

SERIES 6341

HEAD & SILL

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Picture/Radius Window
1-3/8” Fin Setback - Step Frame

<table>
<thead>
<tr>
<th>CAD File Scale</th>
<th>View</th>
<th>File Name</th>
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<tr>
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<td>Horizontal &amp; Vertical</td>
<td>6340-01</td>
<td>Inch</td>
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</tbody>
</table>

PICTURE WINDOW
SERIES 6340

HEAD & SILL

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Picture/Radius Window

1” Fin Setback with J-channel - Step Frame

<table>
<thead>
<tr>
<th>CAD File Scale</th>
<th>View</th>
<th>File Name</th>
<th>Units</th>
</tr>
</thead>
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<td>NTS</td>
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<td>6330J-01</td>
<td>Inch</td>
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</table>

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PICTURE WINDOW
SERIES 6330J

HEAD & SILL

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Picture/Radius Window
1” Fin Setback with Stucco Key - Step Frame

PICTURE WINDOW
SERIES 6330

HEAD & SILL  

JAMBS

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Picture/Radius Window
1-3/8” Fin Setback - Casement Frame

CASEMENT PICTURE WINDOW
SERIES 6350

HEAD & SILL
JAMBS

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Go back to Quick Links

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Picture/Radius Window
1-1/2” Contour Z-bar - Slider Frame

<table>
<thead>
<tr>
<th>CAD File Scale</th>
<th>View</th>
<th>File Name</th>
<th>Units</th>
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</thead>
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<tr>
<td>NTS</td>
<td>Horizontal &amp; Vertical</td>
<td>6370</td>
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</tbody>
</table>

PICTURE WINDOW
SERIES 6370

HEAD & SILL

JAMBS

Revit, SketchUp, .PDF and .DWG files can be accessed at milgard.com/professionals/technical-resources
Picture/Radius Window

1-1/2” Flat Z-bar - Slider Frame

<table>
<thead>
<tr>
<th>CAD File Scale</th>
<th>View</th>
<th>File Name</th>
<th>Units</th>
</tr>
</thead>
<tbody>
<tr>
<td>NTS</td>
<td>Horizontal &amp; Vertical</td>
<td>6370-01</td>
<td>Inch</td>
</tr>
</tbody>
</table>

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HEAD & SILL

JAMBS

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Go back to Quick Links
Single Hung Window

The Style Line® Series vinyl (PVC) Single Hung window blends the energy efficiency and low maintenance of vinyl with clean lines and a narrow profile.

The result is a window with maximum glass area. Available in white, tan, and adobe (select regions), as well as premium painted exteriors. The windows will maintain their color and shape and can be constructed to your exact size specifications.

Please also see:

Components
Options
Hardware
Painted Exterior Finishes
Lifetime Limited Warranty
Single Hung Window

Configurations

Minimum/Maximum Sizes

**Single-Hung**
- Min 1\(\frac{1}{2}\)ft
- Max 4\(\frac{1}{2}\)ft

**Double Single-Hung**
- Min 2\(\frac{1}{2}\)ft
- Max 7\(\frac{1}{2}\)ft

**Triple Single-Hung**
- Min 3\(\frac{1}{2}\)ft
- Max 9\(\frac{1}{2}\)ft

**Double Single-Hung with Center Lite**
- Min 3\(\frac{1}{2}\)ft
- Max 9\(\frac{1}{2}\)ft

**Gable Top Single Hung**
- Min 1\(\frac{1}{2}\)ft
- Max 4\(\frac{1}{2}\)ft

Minimum egress is 3\(\frac{1}{2}\)ft with a 30" bar set or 2\(\frac{1}{2}\)ft with a 36" bar set.
SH vent set: 12, 15, 18, 21, 24, 27, 30, 33 or 36.

Available Frame Styles

- 1-3/8" Nail Fin Setback
- 1" Nail Fin Setback with Stucco Key
- 1" Nail Fin Setback with J-Channel
- Contour Z-bar
- Flat Z-bar
- Block Frame (no fin)

NOTE: For engineering approval contact your Milgard representative for any configuration over 40 square feet. Each Milgard Manufacturing plant reserves the right to alter or change sizes and configurations according to location capabilities. Ask your Milgard rep about specialty applications. Windows over 40 square feet shipped open for field glazing. Varies by location.

Not all frame styles available at all Milgard locations. Contact your Milgard Representative for more information.
Drawings - Quick Links

Single Hung Window

70—1-3/8” Fin Setback
71—1” Fin Setback with Stucco Key
72—1-3/8-” Fin Setback with Stucco Key
73—1” Fin Setback with J-channel
74—1-1/2” Contour Z-bar
75—1-1/2” Flat Z-bar
76—Double Single Hung - 1-3/8” Fin Setback
77—Double Single Hung above 2 Lites - 1-3/8” Fin Setback
78—Double Single Hung below 2 Lites - 1-3/8” Fin Setback
79—Single Hung above - Block Frame
80—True Divide - Block Frame
81—Triple Single Hung - Block Frame
82—Single Single Hung - Z-bar frame

Revit, SketchUp, .PDF and .DWG files can be accessed at milgard.com/professionals/technical-resources
Single Hung Window
1-3/8” Fin Setback

<table>
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<th>CAD File Scale</th>
<th>View</th>
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<td>NTS</td>
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<td>Inch</td>
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HEAD & SILL

JAMBS

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Go back to Quick Links
Single Hung Window

1-” Fin Setback with Stucco Key

<table>
<thead>
<tr>
<th>CAD File Scale</th>
<th>View</th>
<th>File Name</th>
<th>Units</th>
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<td>NTS</td>
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Single Hung Window
1-3/8-" Fin Setback with Stucco Key

SINGLE HUNG
SERIES 6211

HEAD & SILL

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Single Hung Window
1” Fin Setback with J-channel

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Single Hung Window

1-1/2” Contour Z-bar

<table>
<thead>
<tr>
<th>CAD File Scale</th>
<th>View</th>
<th>File Name</th>
<th>Units</th>
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<td>NTS</td>
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</table>

REVIT, SKETCHUP, .PDF AND .DWG FILES CAN BE ACCESSED AT MILGARD.COM/PROFESSIONALS/TECHNICAL-RESOURCES

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Single Hung Window — 74
Single Hung Window

1-1/2” Flat Z-bar

<table>
<thead>
<tr>
<th>CAD File Scale</th>
<th>View</th>
<th>File Name</th>
<th>Units</th>
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Go back to Quick Links
Single Hung Window

Double Single Hung - 1-3/8" Fin Setback

<table>
<thead>
<tr>
<th>CAD File Scale</th>
<th>View</th>
<th>File Name</th>
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<td>Inch</td>
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Single Hung Window

Double Single Hung above 2 Lites - 1-3/8” Fin Setback

<table>
<thead>
<tr>
<th>CAD File Scale</th>
<th>View</th>
<th>File Name</th>
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DOUBLE SINGLE HUNG ABOVE 2 LITES

SERIES 6210

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Single Hung Window
Double Single Hung below 2 Lites - 1-3/8” Fin Setback

<table>
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<tr>
<th>CAD File Scale</th>
<th>View</th>
<th>File Name</th>
<th>Units</th>
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DOUBLE SINGLE HUNG BELOW 2 LITES
SERIES 6210

HEAD & SILL

JAMBS

Revit, SketchUp, .PDF and .DWG files can be accessed at milgard.com/professionals/technical-resources
Single Hung Window

Single Hung above - Block Frame

<table>
<thead>
<tr>
<th>CAD File Scale</th>
<th>View</th>
<th>File Name</th>
<th>Units</th>
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<tbody>
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<td>NTS</td>
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</table>

Revit, SketchUp, .PDF and .DWG files can be accessed at milgard.com/professionals/technical-resources

Go back to Quick Links
Single Hung Window

Triple Single Hung - Block Frame

<table>
<thead>
<tr>
<th>CAD File Scale</th>
<th>View</th>
<th>File Name</th>
<th>Units</th>
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SINGLE HUNG

SERIES 6210

HEAD & SILL

JAMBS

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Single Hung Window

Single Single Hung - Z-bar frame

<table>
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<tr>
<th>CAD File Scale</th>
<th>View</th>
<th>File Name</th>
<th>Units</th>
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</table>

SINGLE HUNG

SERIES 6270

HEAD & SILL

JAMBS

Revit, SketchUp, .PDF and .DWG files can be accessed at milgard.com/professionals/technical-resources

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